



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3189-3

Job Sheet 177551



Part No: D3189-3

Job Qty: 20 ea

Part Name: Chafing Shield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP A 07.04.04 new issue EC IPP REV:B 14.02.12 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/31/18	0.00	0.00	Start Up Waterjet		DC 18/05/15
100	Waterjet	20 pcs		5/31/18	0.00	0.52	Waterjet1		DC 18/05/15
103	QC	20 pcs		5/31/18	0.00	0.00	QC2 Waterjet-1		DC 18/05/15
105	QC	20 pcs		5/31/18	0.00	0.00	QC8-2		38
110	Small Fab	20 pcs		5/31/18	0.00	1.76	Small Fab-3		9-00
120	QC	20 pcs		5/31/18	0.00	0.00	QC5		18-5-15
122	HandFinish	20 pcs		5/31/18	0.00	0.00	HandFinish4		MAY 15 2018
125	QC	20 pcs		5/31/18	0.00	0.00	QC3		10 18-05-16
130	Packaging	20 pcs		5/31/18	0.00	0.00	Packaging3-1 LG052		MAY 16 2018
140	QC21-SA	20 Ea		5/31/18	0.00	0.00	QC21		

Part Op 103 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 105 - QC8- Inspect parts - second check

120 - QC5- Inspect part completeness to step on W/O

125 - QC3- Inspect Part Finish

130 - Identify as per dwg & Stock Location: LG052

140 - QC21- Final Inspection - Work Order Release

Proseal 138784 exp 9/18

MAY 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	4.2000 sf (.21 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S24GA	4	69	0



Container No: S071633



Part: D3189-3

Job No: 177551

Serial No/Batch: S071633

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/15/10

5/14/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Chafing Shield	2.380inches $\pm$ 0.030	2.410 2.350		
2	Chafing Shield	10.000inches $\pm$ 0.030	10.030 9.970		
3	Chafing Shield	0.020inches $\pm$ 0.010	0.030 0.010		

Plex 5/14/18 2:35 PM Dart.Gagnon.Michelle